

# CERTIFICATE

Inspecta Estonia OÜ has granted this certificate as proof that the quality system for the welding works of

## MARU THM OÜ

Järvevana tee 5, 10132 Tallinn, ESTONIA

complies with the requirements of the standard

## EN-ISO 3834-2:2006

Certificate is valid to the scope of activity set in Annex.

This certificate was first issued on **17.10.2014** and will remain valid **17.10.2019** on condition that the quality system for the welding works of the organization remains in compliance with the aforementioned standard and certification rules of Inspecta Estonia OÜ. The validity of the certificate can be checked on the Internet at [www.inspecta.com](http://www.inspecta.com).



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## SCOPE OF ACTIVITY

<b>Place of manufacture</b>	Järvevana tee 5, 10132 Tallinn, ESTONIA	
<b>Type of products</b>	Steel constructions	
<b>Product standard</b>	EVS-EN 1090-2	
<b>Parent materials groups (CEN ISO/TR 15608)</b>	1.1, 1.2, 8.1	
<b>Welding and allied processes (EN ISO 4063)</b>	111	
<b>Authorized welding coordinator(s)</b>	<b>Name</b>	<b>Level</b>
	Eduard Kimmari	C (EVS-EN ISO 14731 comprehensive technical knowledge)

### Documents for welding works used by manufacturer

<b>Welders and welding operators</b>	EN ISO 9606-1, EVS-EN 287-1
<b>Welding coordination personnel</b>	EVS-EN ISO 14731
<b>Non-destructive testing personnel</b>	EVS-EN ISO 9712
<b>Welding procedure specifications (WPS)</b>	EVS-EN ISO 15609-1
<b>Qualification of the welding procedures</b>	EVS-EN ISO 15612, EVS-EN ISO 15614
<b>Post-weld heat treatment</b>	-
<b>Inspection and testing during welding</b>	ISO 17635, ISO 17637, ISO 5817, ISO 6520, ISO 13920
<b>Inspection and testing after welding</b>	ISO 17635, ISO 17637, ISO 5817, ISO 6520, ISO 13920
<b>Calibration and validation of measuring, inspection and testing equipment</b>	



Tallinn 17.10.2014

Silver Tiido

Head of the conformity assessment department